

# Safety Data Sheet

## SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY

Product Name: Clear Baked Epoxy Phenolic Coating Product Code: EP-6300

**MANUFACTURER : Heresite Protective Coatings, LLC**  
822 S. 14th Street  
Manitowoc, WI 54220

**TELEPHONE NUMBER: 1 (920) 684-6646**

**FAX NUMBER: 1 (920) 684-0110**

**EMERGENCY PHONE: CHEMTREC**  
**1 (800) 424-9300**

**E-MAIL ADDRESS OF PERSON RESPONSIBLE:**  
**peter@heresite.com**

Product Use: Industrial and Commercial Coatings, primary application to metal.

Not recommended for: Any other application

## SECTION 2: HAZARDS IDENTIFICATION

### GHS Ratings:

Flammable liquid	2	Flash point < 23°C and initial boiling point > 35°C (95°F)
Oral Toxicity	Acute Tox. 4	Oral>300+<=2000mg/kg
Dermal Toxicity	Acute Tox. 4	Dermal>1000+<=2000mg/kg
Skin corrosive	2	Reversible adverse effects in dermal tissue, Draize score: >= 2.3 < 4.0 or persistent inflammation
Eye corrosive	1	Serious eye damage: Irreversible damage 21 days after exposure, Draize score: Corneal opacity >= 3, Iritis > 1.5
Mutagen	1B	Known to produce heritable mutations in human germ cellsSubcategory 1B, Positive results: In vivo heritable germ cell tests in mammals, Human germ cell tests, In vivo somatic mutagenicity tests, combined with some evidence of germ cell mutagenicity
Carcinogen	1A	Known Human Carcinogen Based on human evidence
Reproductive toxin	1B	Presumed, Based on experimental animals
Organ toxin single exposure	3	Transient target organ effects- Narcotic effects- Respiratory tract irritation

### Signal Word: Danger



### GHS Hazards

H225	Highly flammable liquid and vapour
H303	May be harmful if swallowed
H313	May be harmful in contact with skin
H315	Causes skin irritation
H318	Causes serious eye damage
H336	May cause drowsiness or dizziness
H340	May cause genetic defects
H350	May cause cancer
H360	May damage fertility or the unborn child

## GHS Precautions

P201	Obtain special instructions before use
P202	Do not handle until all safety precautions have been read and understood
P210	Keep away from heat/sparks/open flames/hot surfaces No smoking
P233	Keep container tightly closed
P240	Ground/bond container and receiving equipment
P241	Use explosion-proof electrical/ventilating/light/equipment
P242	Use only non-sparking tools
P243	Take precautionary measures against static discharge
P261	Avoid breathing dust/fume/gas/mist/vapours/spray
P264	Wash hands thoroughly after handling
P271	Use only outdoors or in a well-ventilated area
P280	Wear protective gloves/protective clothing/eye protection/face protection
P281	Use personal protective equipment as required
P310	Immediately call a POISON CENTER or doctor/physician
P312	Call a POISON CENTER or doctor/physician if you feel unwell
P321	Specific treatment (see SDS)
P362	Take off contaminated clothing and wash before reuse
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	If exposed or concerned: Get medical advice/attention
P332+P313	If skin irritation occurs: Get medical advice / attention
P370+P378	In case of fire: Use CO <sub>2</sub> , dry chemical, or foam for extinction.
P405	Store locked up
P403+P233	Store in a well ventilated place. Keep container tightly closed
P403+P235	Store in a well-ventilated place. Keep cool
P501	Dispose of contents/container to in accordance with local/regional/national/international regulations.

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS number	Weight Concentration %
Epoxy resin	25036-25-3	30.00% - 40.00%
Methyl Ethyl Ketone	78-93-3	20.00% - 30.00%
PM Acetate	108-65-6	10.00% - 20.00%
Formaldehyde, polymer resin	28470-78-2	10.00% - 20.00%
EEP solvent	763-69-9	5.00% - 10.00%
Butanol	71-36-3	5.00% - 10.00%
Benzenetrimethanol, ar-(2-propenyloxy)-	64051-40-7	1.00% - 5.00%
Benzenedimethanol, ar-(2-propenyloxy)	28655-63-2	1.00% - 5.00%

## SECTION 4 - FIRST AID MEASURES

### General Advice

If symptoms persist, call a physician. Show this safety data sheet to the doctor in attendance.

#### **Inhalation**

Remove to fresh air. If breathing has stopped, apply artificial respiration. If breathing is difficult, give oxygen if a qualified operator is available. Get medical attention.

#### **Eye Contact**

Immediately flush eyes with large amounts of water for at least 20 minutes, while holding eyelids open. Obtain medical attention immediately, as a precaution.

#### **Skin Contact**

Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

#### **Ingestion**

If person is conscious, give them several glasses of water to drink. Do NOT induce vomiting unless directed to do so by medical personnel. Obtain immediate medical attention.

#### **Most important symptoms and effects, both acute and delayed**

No information available

#### **Indication of any immediate medical attention and special treatment needed**

Consult a physician

## **SECTION 5: FIRE-FIGHTING MEASURES**

#### **Extinguishing Media**

##### **Suitable extinguishing media**

Carbon Dioxide, Dry Chemical, Foam

##### **Unsuitable extinguishing media**

None identified

#### **Special hazards arising from the substance or mixture**

None identified

#### **Advice for firefighters**

No data available

## **SECTION 6: ACCIDENTAL RELEASE MEASURES**

#### **Personal precautions, protective equipment and emergency procedures:**

Wear protective equipment. Keep unprotected persons away.  
Keep people at a distance and stay on the windward side.  
Ensure adequate ventilation.  
Keep away from ignition sources.

#### **Environmental precautions:**

Do not allow product to reach sewage system or water bodies.  
Inform respective authorities in case product reaches water or sewage system.  
Prevent from spreading (e.g. by damming-in or oil barriers).  
Keep dirty washing solution for appropriate disposal.

#### **Methods and material for containment and cleaning up:**

Ensure adequate ventilation and proper training.  
Absorb with liquid-binding non combustible material (e.g. sand).

Clean the accident area carefully.  
Send for recovery or disposal in suitable containers.

**Reference to other sections:**

See Section 2, 7, 8 and 13

**SECTION 7: HANDLING AND STORAGE**

**Precautions for safe handling:**

See Section 2

**Conditions for safe storage:**

Store in a well-ventilated place.  
Keep cool.  
Store with only compatible materials.

**Specific end uses(s):**

See Section 1

**SECTION 8: EXPOSURE CONTROL/PERSONAL PROTECTION**

Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits
Epoxy resin 25036-25-3	PEL 8-hr TWA 5mg/m3 (respirable particulate) PEL 8-hr TWA 15mg/m3 (total dust)	TLV 8-hr TWA 10mg.m3 (inhalable particulate)	Not Established
Methyl Ethyl Ketone 78-93-3	200 ppm TWA; 590 mg/m3 TWA	300 ppm STEL 200 ppm TWA	NIOSH: 200 ppm TWA; 590 mg/m3 TWA 300 ppm STEL; 885 mg/m3 STEL
PM Acetate 108-65-6	Not Established	Not Established	USA WEEL 50ppm TWA
Formaldehyde, polymer resin 28470-78-2	Not Established	Not Established	Not Established
EEP solvent 763-69-9	TWA 50ppm STEL 100ppm	Not Established	Not Established
Butanol 71-36-3	100 ppm TWA; 300 mg/m3 TWA	20 ppm TWA	NIOSH: 50 ppm Ceiling; 150 mg/m3 Ceiling
Benzenetrimethanol, ar-(2- propenyloxy)- 64051-40-7	Not Established	Not Established	Not Established
Benzenedimethanol, ar-(2- propenyloxy) 28655-63-2	Not Established	Not Established	Not Established

**Additional information about design of technical systems:**

Engineering controls should be used as a primary means to control exposures.  
Make available emergency shower and eye wash at the workplace according to appropriate standards.  
A workplace risk assessment must be carried out in order to determine the corrective engineering control and organizational measures and personal protective equipment.  
No further data; see Section 7.

**Exposure controls**

**Appropriate engineering controls:**

No data available

**General protective and hygienic measures:**

- Keep away from foodstuffs, beverages and feed.
- Take off immediately all contaminated clothing.
- Laundry work clothing regularly.
- Wash hands before breaks and at the end of the work .
- Avoid contact with the eyes and skin.
- Do not inhale gases / fumes / aerosols.
- Do not eat, drink or smoke while working to limit potential ingestion of chemicals.

**Personal Protective Equipment**

**Eye and Face Protection:**

Wear eye protection/face protection .

**Skin Protection:**

Wear protective gloves/protective clothing .

**Hand Protection:**

The glove material has to be impermeable and resistant to the product.  
Due to missing tests no recommendation to the glove material can be given for the product.  
Selection of the glove material on consideration of the pnetration times, rates of diffusion and the degradation .

**Respiratory Protection:**

Engineering controls should be used as primary means to control exposures. Local exhaust ventilation is required unless used in a closed system. For laboratory use, handle in a lab fume hood.  
If the applicable Occupational Exposure Level (OEL) is exceeded, wear a NIOSH certified respiratory protection equipment meeting US requirements (1910.134 Occupational Safety and Health Administration, Personal Protective Equipment, Respiratory Protection) with a protection factor sufficient to control exposures to below the OEL .

**Environmental Exposure Controls:**

See Section 6.

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

<p><b>Appearance:</b> No Data Found</p> <p><b>Vapor Pressure:</b> 36.4 mmHg</p> <p><b>Vapor Density:</b> 3.4</p> <p><b>Specific Gravity</b> 1.01</p> <p><b>Freezing point:</b> No Data Found</p> <p><b>Boiling range:</b> No Data Found</p> <p><b>Evaporation rate:</b> No Data Found</p> <p><b>Explosive Limits:</b> No Data Found</p>	<p><b>Odor:</b> No Data Found</p> <p><b>Odor threshold:</b> No Data Found</p> <p><b>pH:</b> No Data Found</p> <p><b>Melting point:</b> No Data Found</p> <p><b>Solubility:</b> No Data Found</p> <p><b>Flash point:</b> 16 F,-9 C</p> <p><b>Flammability:</b> No Data Found</p> <p><b>Partition coefficient (n- No Data Found octanol/water):</b></p>
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Autoignition temperature: No Data Found  
Viscosity: No Data Found

Decomposition temperature: No Data Found  
Grams VOC less water: No Data Found

## SECTION 10: STABILITY AND REACTIVITY

### Reactivity:

No known hazards with respect to reactivity when handled and stored according to provisions.

### Chemical Stability:

Stable under recommended storage and handling conditions.

### Thermal decomposition / conditions to avoid:

Avoid exposure to heat, sources of ignition, and open flame. No decomposition if used according to specifications.

### Possibility of hazardous reactions:

No data available.

### Conditions to avoid:

High Temperatures.  
Heat, flames and sparks.  
See section 2.

### Incompatible materials:

No further information available.

### Hazardous decomposition products:

In case of fire: Carbon Dioxide, Carbon Monoxide, Hydrocarbons

## SECTION 11: TOXICOLOGICAL INFORMATION

### Mixture Toxicity

Oral Toxicity LD50: 2,683mg/kg  
Dermal Toxicity LD50: 3,603mg/kg

### Component Toxicity

25036-25-3	Epoxy resin Oral LD50: 2,000 mg/kg (Rat) Dermal LD50: 2,000 mg/kg (Rabbit)
78-93-3	Methyl Ethyl Ketone Oral LD50: 2,483 mg/kg (Rat) Dermal LD50: 5,000 mg/kg (Rabbit)
108-65-6	PM Acetate Dermal LD50: 5,000 mg/kg (Rabbit)
763-69-9	EEP solvent Oral LD50: 5 g/kg (Rat) Dermal LD50: 4,080 mg/kg (Rabbit) Inhalation LC50: 998 ppm (Rat)
71-36-3	Butanol Oral LD50: 700 mg/kg (Rat) Dermal LD50: 3,402 mg/kg (Rabbit)

**No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label.**

### Routes of Entry:

Inhalation      Skin Contact      Eye Contact      Ingestion

### Exposure to this material may affect the following organs:

Blood    Eyes      Kidneys      Liver      Lungs      Central Nervous System      Skin  
Peripheral Nervous System      Respiratory System      Auditory System

### Effects of Overexposure

Inhalation      May be harmful if inhaled. Causes respiratory tract irritation..

Skin Contact	Harmful if absorbed through skin. Causes skin irritation
Eyes	Irritating to eyes.
Ingestion	Harmful if swallowed
	May be harmful if inhaled. Causes respiratory tract irritation.. May be harmful if absorbed through skin. Causes skin irritation. May cause eye irritation. May be harmful if swallowed

<u>CAS Number</u>	<u>Description</u>	<u>% Weight</u>	<u>Carcinogen Rating</u>
None			No Information Available

<b>SECTION 12: ECOLOGICAL INFORMATION</b>
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**Toxicity:**

No ecotoxicological data for the substance itself are available.

**Persistence and degradability:**

No further relevant information available.

**Bioaccumulative potential:**

No further relevant information available.

**Mobility in soil:**

No further relevant information available

**Results of PBT and VPvB assessment:**

No data available

**Other adverse effects:**

No further relevant information available.

**Component Ecotoxicity**

Methyl Ethyl Ketone	96 Hr LC50 Pimephales promelas: 3130 - 3320 mg/L [flow-through] 48 Hr EC50 Daphnia magna: >520 mg/L; 48 Hr EC50 Daphnia magna: 5091 mg/L; 48 Hr EC50 Daphnia magna: 4025 - 6440 mg/L [Static]
PM Acetate	96 Hr LC50 Pimephales promelas: 161 mg/L [static] 48 Hr EC50 Daphnia magna: >500 mg/L
EEP solvent	96 Hr LC50 Pimephales promelas: 62 mg/L [static] 48 Hr EC50 Daphnia magna: 970 mg/L
Butanol	96 Hr LC50 Pimephales promelas: 1730 - 1910 mg/L [static]; 96 Hr LC50 Pimephales promelas: 1740 mg/L [flow-through]; 96 Hr LC50 Lepomis macrochirus: 100000 - 500000 µg/L [static]; 96 Hr LC50 Pimephales promelas: 1910000 µg/L [static] 48 Hr EC50 Daphnia magna: 1983 mg/L; 48 Hr EC50 Daphnia magna: 1897 - 2072 mg/L [Static] 96 Hr EC50 Desmodemus subspicatus: >500 mg/L; 72 Hr EC50 Desmodemus subspicatus: >500 mg/L

<b>SECTION 13: DISPOSAL CONSIDERATIONS</b>
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**Waste treatment methods:**

Waste material must be disposed of I/A/W Federal, State & Local environmental control regulations . Incineration is a recommended technology. Empty containers must be handled with care due to product residue. Decontaminate containers prior to disposal. Do not heat/cut empty container with electric or gas torch.

## SECTION 14: TRANSPORT INFORMATION

### Environmental hazards:

No information available

### Special precautions for users:

No information available.

### Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:

Not required, not intended to be carried in bulk tankers.

<u>Agency</u>	<u>Proper Shipping Name</u>	<u>UN Number</u>	<u>Packing Group</u>	<u>Hazard Class</u>
IATA	Paint	1263	II	3
IMDG	Paint	1263	II	3
USDOT	Paint	1263	II	3

## SECTION 15: REGULATORY INFORMATION

### Classification:

Classified as hazardous according to criteria in the HS (Minimum Degrees of Hazard) Regulations 2001.

State of California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):

This product contains the following chemicals which are listed by the State of California as carcinogenic or a reproductive toxin:

- None

### Clean Air Act

71-36-3 Butanol 5 to 10 %  
763-69-9 EEP solvent 5 to 10 %  
108-65-6 PM Acetate 10 to 20 %  
78-93-3 Methyl Ethyl Ketone 20 to 30 %

### SARA Section 302

71-36-3  
78-93-3

### SARA 311/312

71-36-3 Fire Hazard, Chronic Health Hazard, Acute Health Hazard  
763-69-9 Fire Hazard  
108-65-6 Fire Hazard, Chronic Health Hazard

### TSCA (Toxic Substance Control Act)

71-36-3 Butanol 5 to 10 %  
108-65-6 PM Acetate 10 to 20 %  
78-93-3 Methyl Ethyl Ketone 20 to 30 %  
25036-25-3 Epoxy resin 30 to 40 %

### TSCA (Toxic Substance Control Act) 8b

28655-63-2 Benzenedimethanol, ar-(2-propenyloxy) 1 to 5 %  
64051-40-7 Benzenetrimethanol, ar-(2-propenyloxy)- 1 to 5 %  
71-36-3 Butanol 5 to 10 %  
763-69-9 EEP solvent 5 to 10 %  
28470-78-2 Formaldehyde, polymer resin 10 to 20 %  
108-65-6 PM Acetate 10 to 20 %  
78-93-3 Methyl Ethyl Ketone 20 to 30 %  
25036-25-3 Epoxy resin 30 to 40 %



<u>Country</u>	<u>Regulation</u>	<u>All Components Listed</u>
USA	New Jersey Right to Know	No
USA	Pennsylvania Right to Know	No
USA	Massachusetts Right to Know	No
AU	Australia inventory	Yes
CA	Canadian Domestic Substances List/Non-Domestic Substa	Yes
EU	European inventory	No
JP	Japan inventory	No
CN	China inventory	No
Korea	Korean Existing and Evaluated Chemical Substances	Yes
NZ	New Zealand inventory	Yes
PH	Philippine The Toxic Substances and Hazardous and Nucle	No
Canada		No

### EU Risk Phrases

### Safety Phrase

**Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA).** This product contains a chemical or chemicals which are subject to the reporting requirements of the Act, and Title 40 of the Code of Federal Regulations part 372.

## SECTION 16: OTHER INFORMATION

### Hazardous Material Information System (HMIS)

HEALTH	* 2
FLAMMABILITY	3
PHYSICAL HAZARD	1
PERSONAL PROTECTION	<input type="text"/>

#### HMIS & NFPA Hazard Rating

#### Legend

\* = Chronic Health Hazard

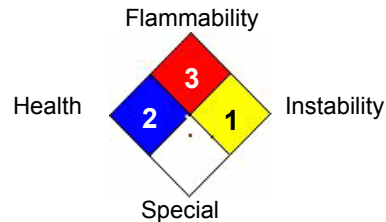
0 = INSIGNIFICANT

1 = SLIGHT

2 = MODERATE

3 = HIGH

### National Fire Protection Association (NFPA)



**DISCLAIMER:** The above information pertains to this product as currently formulated, and is based on the information available at this time. Addition of reducers or other additives to this product may substantially alter the composition and hazards of the product. Since conditions of use are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information.

Date revised: 2016-10-06

Reviewer Revision 2

Date Prepared: 10/6/2016