

Safety Data Sheet

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY

Product Name: Epoxy Silane Part B

Product Code: ES-600 Part B

MANUFACTURER : Heresite Protective Coatings, LLC
822 S. 14th Street
Manitowoc, WI 54220

TELEPHONE NUMBER: 1 (920) 684-6646

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EMERGENCY PHONE: CHEMTREC
1 (800) 424-9300

E-MAIL ADDRESS OF PERSON RESPONSIBLE:
peter@heresite.com

Product Use: Used as the Part B for ES-600 series

Not recommended for: Any other application

SECTION 2: HAZARDS IDENTIFICATION

GHS Ratings:

Oral Toxicity	Acute Tox. 4	
Skin corrosive	3	Reversible adverse effects in dermal tissue, Draize score: $\geq 1.5 < 2.3$
Eye corrosive	1	Serious eye damage: Irreversible damage 21 days after exposure, Draize score: Corneal opacity ≥ 3 , Iritis > 1.5
Respiratory sensitizer	1	Respiratory sensitizer
Skin sensitizer	1	Skin sensitizer
Reproductive toxin	1B	Presumed, Based on experimental animals

Signal Word: Danger



GHS Hazards

H316	Causes mild skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled
H360	May damage fertility or the unborn child

GHS Precautions

P201	Obtain special instructions before use
P202	Do not handle until all safety precautions have been read and understood
P261	Avoid breathing dust/fume/gas/mist/vapours/spray
P264	Wash hands thoroughly after handling
P270	Do not eat, drink or smoke when using this product
P272	Contaminated work clothing should not be allowed out of the workplace
P280	Wear protective gloves/protective clothing/eye protection/face protection
P281	Use personal protective equipment as required
P285	In case of inadequate ventilation wear respiratory protection
P310	Immediately call a POISON CENTER or doctor/physician

P321	Specific treatment (see SDS)
P330	Rinse mouth
P363	Wash contaminated clothing before reuse
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P304+P341	IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	If exposed or concerned: Get medical advice/attention
P332+P313	If skin irritation occurs: Get medical advice / attention
P333+P313	If skin irritation or a rash occurs: Get medical advice/attention
P342+P311	Call a POISON CENTER or doctor/physician
P405	Store locked up
P501	Dispose of contents/container to in accordance with local/regional/national/international regulations.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS number	Weight Concentration %
Amino-functional phenyl methyl siloxane resin	1242619-23-3	60.00% - 70.00%
Trade Secret		10.00% - 20.00%
Bis(trimethoxysilylpropyl) amine	82985-35-1	5.00% - 10.00%

SECTION 4 - FIRST AID MEASURES

General Advice

If symptoms persist, call a physician. Show this safety data sheet to the doctor in attendance.

Inhalation

Remove to fresh air. If breathing has stopped, apply artificial respiration. If breathing is difficult, give oxygen if a qualified operator is available. Get medical attention.

Eye Contact

Immediately flush eyes with large amounts of water for at least 20 minutes, while holding eyelids open. Obtain medical attention immediately, as a precaution.

Skin Contact

Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

If person is conscious, give them several glasses of water to drink. Do NOT induce vomiting unless directed to do so by medical personnel. Obtain immediate medical attention.

Most important symptoms and effects, both acute and delayed

No information available

Indication of any immediate medical attention and special treatment needed

Consult a physician

SECTION 5: FIRE-FIGHTING MEASURES

Extinguishing Media

Suitable extinguishing media

Carbon Dioxide, Dry Chemical, Foam

Unsuitable extinguishing media

None identified

Special hazards arising from the substance or mixture

None identified

Advice for firefighters

No data available

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:

Wear protective equipment. Keep unprotected persons away.

Keep people at a distance and stay on the windward side.

Ensure adequate ventilation.

Keep away from ignition sources.

Environmental precautions:

Do not allow product to reach sewage system or water bodies.

Inform respective authorities in case product reaches water or sewage system.

Prevent from spreading (e.g. by damming-in or oil barriers).

Keep dirty washing solution for appropriate disposal.

Methods and material for containment and cleaning up:

Ensure adequate ventilation and proper training.

Absorb with liquid-binding non combustible material (e.g. sand).

Clean the accident area carefully.

Send for recovery or disposal in suitable containers.

Reference to other sections:

See Section 2, 7, 8 and 13

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling:

See Section 2

Conditions for safe storage:

Store in a well-ventilated place.

Keep cool.

Store with only compatible materials.

Specific end uses(s):

See Section 1

SECTION 8: EXPOSURE CONTROL/PERSONAL PROTECTION

Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits
Amino-functional phenyl methyl siloxane resin 1242619-23-3	Not Established	Not Established	Not Established
Trade Secret	Not Established	Not Established	Not Established
Bis(trimethoxysilylpropyl) amine 82985-35-1	Not Established	Not Established	Not Established

Additional information about design of technical systems:

Engineering controls should be used as a primary means to control exposures.

Make available emergency shower and eye wash at the workplace according to appropriate standards.

A workplace risk assessment must be carried out in order to determine the corrective engineering control and organizational measures and personal protective equipment.

No further data; see Section 7.

Exposure controls

Appropriate engineering controls:

No data available

General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Take off immediately all contaminated clothing.

Laundry work clothing regularly.

Wash hands before breaks and at the end of the work.

Avoid contact with the eyes and skin.

Do not inhale gases / fumes / aerosols.

Do not eat, drink or smoke while working to limit potential ingestion of chemicals.

Personal Protective Equipment

Eye and Face Protection:

Wear eye protection/face protection.

Skin Protection:

Wear protective gloves/protective clothing.

Hand Protection:

The glove material has to be impermeable and resistant to the product.

Due to missing tests no recommendation to the glove material can be given for the product.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation.

Respiratory Protection:

Engineering controls should be used as primary means to control exposures. Local exhaust ventilation is required unless used in a closed system. For laboratory use, handle in a lab fume hood.

If the applicable Occupational Exposure Level (OEL) is exceeded, wear a NIOSH certified respiratory protection equipment meeting US requirements (1910.134 Occupational Safety and Health Administration, Personal Protective Equipment, Respiratory Protection) with a protection factor sufficient to control exposures to below the OEL.

Environmental Exposure Controls:

See Section 6.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<p>Appearance: No Data Found</p> <p>Vapor Pressure: 75.6 mmHg</p> <p>Vapor Density: 1.3</p> <p>Specific Gravity: 1.09</p> <p>Freezing point: No Data Found</p> <p>Boiling range: No Data Found</p> <p>Evaporation rate: No Data Found</p> <p>Explosive Limits: No Data Found</p> <p>Autoignition temperature: No Data Found</p> <p>Viscosity: No Data Found</p>	<p>Odor: No Data Found</p> <p>Odor threshold: No Data Found</p> <p>pH: No Data Found</p> <p>Melting point: No Data Found</p> <p>Solubility: No Data Found</p> <p>Flash point: >140F, >60C</p> <p>Flammability: No Data Found</p> <p>Partition coefficient (n-octanol/water): No Data Found</p> <p>Decomposition temperature: No Data Found</p> <p>Grams VOC less water: No Data Found</p>
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SECTION 10: STABILITY AND REACTIVITY

Reactivity:

No known hazards with respect to reactivity when handled and stored according to provisions.

Chemical Stability:

Stable under recommended storage and handling conditions.

Thermal decomposition / conditions to avoid:

Avoid exposure to heat, sources of ignition, and open flame. No decomposition if used according to specifications.

Possibility of hazardous reactions:

No data available.

Conditions to avoid:

High Temperatures.
Heat, flames and sparks.
See section 2.

Incompatible materials:

No further information available.

No Information Available

Hazardous decomposition products:

In case of fire: Carbon Dioxide, Carbon Monoxide, Hydrocarbons

SECTION 11: TOXICOLOGICAL INFORMATION

Mixture Toxicity

Oral Toxicity LD50: 22mg/kg

Component Toxicity

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and

the product label.

Routes of Entry:

No Information Available

Exposure to this material may affect the following organs:

No Information Available

Effects of Overexposure

<u>CAS Number</u>	<u>Description</u>	<u>% Weight</u>	<u>Carcinogen Rating</u>
None			No Information Available

SECTION 12: ECOLOGICAL INFORMATION

Toxicity:

No ecotoxicological data for the substance itself are available.

Persistence and degradability:

No further relevant information available.

Bioaccumulative potential:

No further relevant information available.

Mobility in soil:

No further relevant information available

Results of PBT and VPvB assessment:

No data available

Other adverse effects:

No further relevant information available.

Component Ecotoxicity

SECTION 13: DISPOSAL CONSIDERATIONS

Waste treatment methods:

Waste material must be disposed of I/A/W Federal, State & Local environmental control regulations. Incineration is a recommended technology. Empty containers must be handled with care due to product residue. Decontaminate containers prior to disposal. Do not heat/cut empty container with electric or gas torch.

SECTION 14: TRANSPORT INFORMATION

Environmental hazards:

No information available

Special precautions for users:

No information available.

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:

Not required, not intended to be carried in bulk tankers.

<u>Agency</u>	<u>Proper Shipping Name</u>	<u>UN Number</u>	<u>Packing Group</u>	<u>Hazard Class</u>
IATA	Paint	3066	III	8
IMO	Paint	3066	III	8
USDOT	Paint	3066	III	8

SECTION 15: REGULATORY INFORMATION

Classification:

Classified as hazardous according to criteria in the HS (Minimum Degrees of Hazard) Regulations 2001.

State of California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):
 This product contains the following chemicals which are listed by the State of California as
 carcinogenic or a reproductive toxin:

- None

Clean Air Act

- None

Clean Water Act

- None

SARA Section 302

- None

OSHA Hazards

- None

- None

SARA 311/312

- None

SARA 313

- None

TSCA (Toxic Substance Control Act)

74956-86-8 Ethane-1,1-diamine, N,N-bis(3-(trimethylsiloxy) propyl) 1 to 5 %
 1242619-23-3 Amino-functional phenyl methyl siloxane resin 60 to 70 %

TSCA (Toxic Substance Control Act) 8b

68845-16-9 1,2-Ethanediamine, N,N'-bis[3-(trimethoxysilyl)propyl]- 1 to 5 %
 74956-86-8 Ethane-1,1-diamine, N,N-bis(3-(trimethylsiloxy) propyl) 1 to 5 %
 82985-35-1 Bis(trimethoxysilylpropyl) amine 5 to 10 %
 Trade Secret 10 to 20 %
 1242619-23-3 Amino-functional phenyl methyl siloxane resin 60 to 70 %

<u>Country</u>	<u>Regulation</u>	<u>All Components Listed</u>
USA	New Jersey Right to Know	No
USA	Pennsylvania Right to Know	No
USA	Massachusetts Right to Know	No
AU	Australia inventory	No
CA	Canadian Domestic Substances List/Non-Domestic Substa	No
EU	European inventory	No
JP	Japan inventory	No
CN	China inventory	No
Korea	Korean Existing and Evaluated Chemical Substances	No
NZ	New Zealand inventory	No
PH	Philippine The Toxic Substances and Hazardous and Nucle	No
Canada		No

EU Risk Phrases

Safety Phrase

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act, and Title 40 of the Code of Federal Regulations part 372.

SECTION 16: OTHER INFORMATION

DISCLAIMER: The above information pertains to this product as currently formulated, and is based on the information available at this time. Addition of reducers or other additives to this product may substantially alter the composition and hazards of the product. Since conditions of use are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information.

Reviewer Revision

Date Prepared: 7/14/2020